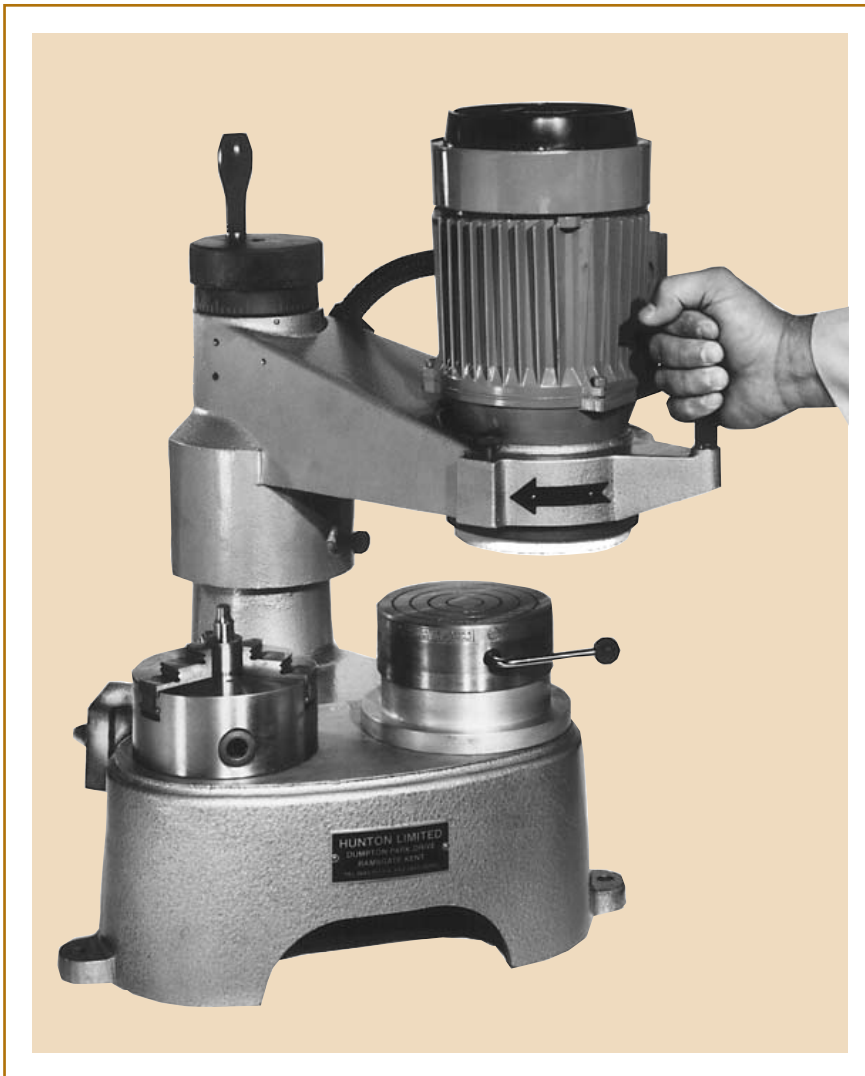


Keep Turret Punch Press Tooling Sharp While Reducing Tool Inventory



HUNTON VERTICAL GRINDERS

- Sharpen punches and dies right at the workplace, quickly and easily.
- Drastically reduces tool room exchanges and tooling inventory.
- Tools sharpened regularly extend punch and die life, improve work-piece quality.
- Does the same work as expensive surface grinders at 1/3 the cost.
- Requires only a smooth swinging motion. Cast aluminum arm supported by dual thrust bearings.
- Convenient handwheel graduated in .001" increments provide fine feed and excellent finish.
- Complete with 3-jaw, shear grind or quick change chuck for punches; magnetic chuck for die buttons.
- Includes 5.0" or 6.3" straight cup grinding wheel specially formulated for turret press tooling.
- National sales and service through Foremost Machinery Corporation.

Two Sizes - for up to 5.0" and 6.3" Diameter Tooling

Hunton precision vertical grinders are ideal for all popular CNC tooling, including Amada, Behrens, Finn Power, Murata-Wiedemann, Raskin, Rhodes, Strippit and Trumpf.

New quick change chuck allows punch to be ground while assembled.



F FOREMOST MACHINERY
CORPORATION

425 Huehl Road, Northbrook, IL 60062 • (800) 732-5289 • Fax: (847) 272-7948
www.foremostmachinery.com

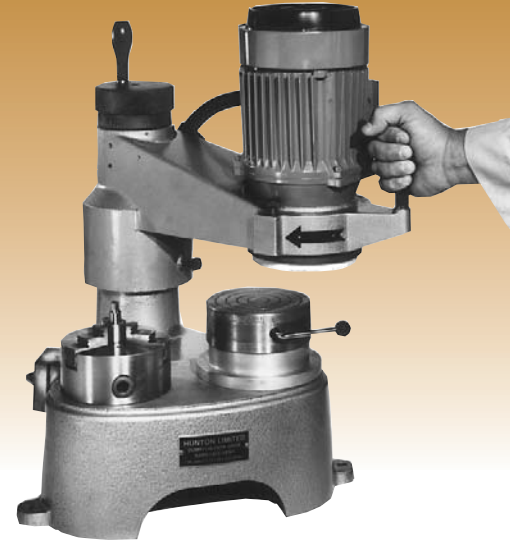
HUNTON

MODEL / SPECIFICATIONS

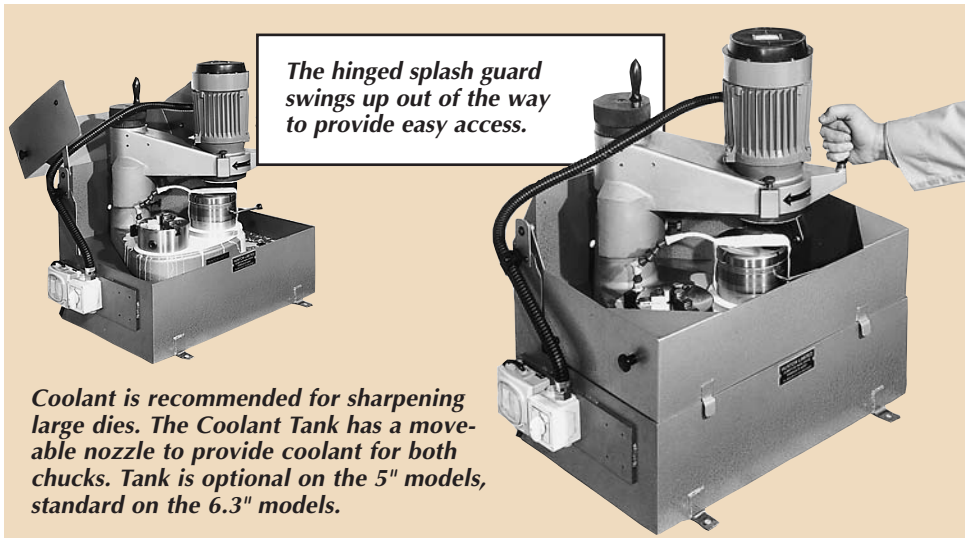
BG-90 (3-Jaw)
BG-90S (Shear Grind)

BG-790 (3-Jaw)
BG-790S (Shear Grind)
BG-790GT (Quick Change)

Motor:	1.2 HP, 3400 RPM	1.2 HP, 3400 RPM
Electric Supply:	220/440 Volt, 3 Phase, 60 Cycle	220/440 Volt, 3 Phase, 60 Cycle
Maximum Clearance:		
over Magnetic Chuck -	3-1/2"	4-1/4"
over Jaws -	4"	4-1/4"
Jaw Chuck:		
(with I/D and O/D Jaws)	5" Diameter	7" Diameter
Hole in Chuck:	1-1/4" Diameter	1-7/8" Diameter
Magnetic Chuck:	4-3/4" Diameter	4-3/4" Diameter
Grinding Wheel:	5.0" Diameter	6.3" Diameter
Bench Space:	18" x 16"	29" x 22"
Weight:	110 Lbs.	280 Lbs.
Standard Equipment:	3-Jaw, Shear Grind or Quick Change Chuck, Magnetic Chuck, Grinding Wheel, Diamond Tipped Dressing Stick, Dressing Stone. Coolant tank included with BG-790 Models.	



COOLANT TANK



Coolant is recommended for sharpening large dies. The Coolant Tank has a moveable nozzle to provide coolant for both chucks. Tank is optional on the 5" models, standard on the 6.3" models.

SPECIFICATIONS

COOLANT TANK

Tank Capacity:	5 Gallons
Pump:	2.6 GPM
Electric Supply:	110 Volt AC 10 Watts

BG-90 Models

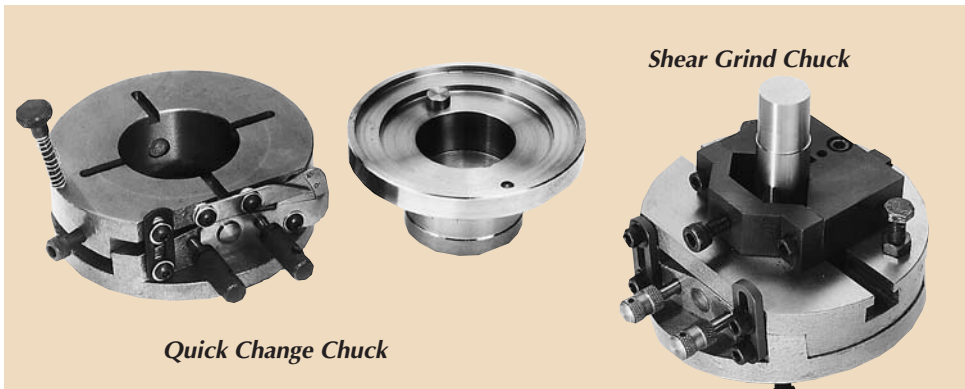
Part No:	BG - CP
Size:	20" x 20"
Weight:	75 lbs.

BG-790 Models

(tank included with grinder)

Size:	29" x 22"
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QUICK CHANGE / SHEAR GRIND CHUCKS



Quick Change Chuck

Shear Grind Chuck

SPECIFICATIONS

Angular Adjustment:	0 to 10 Degrees
Adjusting Screws:	Right and Left Angle
Locking Screws:	Right and Left Angle
Includes "zero angle" pins for flat grinding and angle gauge.	

QUICK CHANGE CHUCK

Holds assembled punches. Includes master holder and set of punch holders. Advise machine maker.

SHEAR GRIND CHUCK

Vee Block Capacity is 2" Dia. through Hole.

Distributed by:

FOREMOST MACHINERY NATIONAL SALES AND SERVICE
CORPORATION

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