



NUMBERALL

STAMP & TOOL CO., INC.

USER MANUAL & PARTS LIST

MODEL

47

S/N:

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MODEL 47 PLATFORM

Uncrating Procedure

1. The Model 47 is shipped in a cardboard box. Open the box and remove the platform.
2. Screw the handle (47-8) into the threaded hole provided in the front of the yoke (47-5).
3. Bolt the press to a solid bench. This will prevent accidental upset of the platform.
4. Any shipping damage to the platform must be reported immediately to the common carrier and to Numberall.

Product Description

The Model 47 Platform is an economically priced machine designed to accurately mark nametags, keys, and other small parts. Because of the vertical adjustment, it can stamp tall parts.

The Model 47 allows the operator to maintain proper alignment of the marking device, while making an impression with a hammer blow. This produces a stamping of uniform depth.

The platform is available equipped with various type holders, numbering machines or special dies. Please refer to our catalog.

The table area is 3-1/2" x 3-1/2". The throat depth is 5-1/2". Maximum height underneath the shank is 5-1/2". Extra long columns are available. The Model 47, without the marking device, weighs 17 pounds. The base is fitted with an adjustable "L" gauge for locating the work. Strip holders and special nests are available to hold tags or special parts.

Operating Instructions

1. Remove the allen set screw in the front of the press shank (47-10).
2. Insert the marking device and align it as desired.
3. Hold the marking device firmly against the shank, replace and retighten the set screw.

4. Loosen the allen set screw on the right-side of the arm (47-4) near the back of the press.
5. Raise or lower the arm on the column (47-2), until the marking device is about 1/2" above the work. Tighten the set screw.
6. Position the work to be stamped on the table, centered under the marking device. The "L" gauge can be used to locate the work.
7. Lower the handle (47-8) until the marking device touches the work.
8. Strike the shank with sufficient force to produce a suitable impression.
CAUTION: ALWAYS WEAR SAFETY GLASSES WHEN STRIKING THE SHANK.
9. Raise the handle and inspect the impression.
10. Follow the instructions for the marking device supplied with the platform.

Lubrication

1. Keep a light film of oil on the following bearing points and surfaces:
 - a. Between the arm (47-4) and link (47-7)
 - b. Between the link (47-7) and the yoke (47-5)
 - c. Between the shank (47-10) and the yoke roll pin
 - d. Between the shank (47-10) and the arm (47-4)
 - e. On the column (47-2)
- 1.** Use graphite lubricant on the "L" gauge (47-13). Oil used in this location will accumulate dirt and may bind the gauge.

MODEL 47 PLATFORM PARTS LIST

47-1	Base
47-2	Column
47-3	Column Set Screw
47-4	Arm
47-5	Yoke
47-6	Link
47-7	Link Pins (2 Required)
47-8	Handle
47-9	Sliding Shaft Return Spring
47-10	Sliding Shaft with Bore for 1/2" Dia. x 1-3/8" Shank
47-11	Sliding Shaft Shank Bore Set Screw
47-12	Sliding Shaft Return Stop Pin
47-13	"L" Gauge **Standard**
47-14	"L" Gauge Locking Thumb Screw
DIAL SHANK	Turned to 1/2" Dia. x 1-1/4" with Adjacent Tension Block

ALWAYS SPECIFY SERIAL NUMBER WHEN ORDERING PARTS

Numberall Stamp & Tool Co., Inc.

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