

MODEL 98 PLATFORM

Uncrating Procedure

1. The Model 98 is shipped in a cardboard box. Open the box and remove the platform.
2. The Yoke (98-3) and arm (98-2) are securely taped to the base (98-1). Cut and remove the tape.
3. Screw the handle (98-6) into the threaded hole provided in the front of the yoke.
4. Bolt the press to a solid bench. This will prevent accidental upset of the platform.
5. Any shipping damage to the platform must be reported immediately to the common carrier and to Numberall.

Product Description

The Model 98 Platform is an economically priced machine designed to accurately mark nametags, keys, serial plates and small parts.

The Model 98 allows the operator to maintain proper alignment of the marking device, while making an impression with a hammer blow. This produces a stamping of uniform depth.

The platform is available equipped with various type holders, numbering machines or special dies. Please refer to our catalog.

The table area is 4" x 7". The Model 98 without the marking device weighs 15 pounds. The arm of the Model 98 is hinged in the rear, allowing it to be rotated clear when positioning work or checking impressions. The base is fitted with an adjustable "L" gauge for locating the work. Strip holders and special nests are available to hold tags or special parts.

Operating Instructions

1. Position the material to be stamped on the table centered under the marking device. The "L" gauge can be used to locate the work.
2. Lower the handle until the marking device comes in contact with the work.

3. Strike the shank with sufficient force to produce a suitable impression.
CAUTION: ALWAYS WEAR SAFETY GLASSES WHEN STRIKING THE SHANK.
4. Raise the handle and inspect the impression.
5. Follow the instructions for the marking device supplied with the platform.

Replacing the Shank

1. Using a punch, tap the roll pin (98-7) out of the yoke and shank. The shank and marking device will drop down when the roll pin is removed. Put a cushion underneath the marking device to prevent damage.
2. While holding the spring-loaded handle, remove the four allen cap screws (98-10) that secure the arm/shank cover plate (98-9).
3. The shank can now be removed from the platform.
4. Exchange the shank and replace in the reverse order of the above instructions.

Lubrication

1. Keep a light film of oil on the following bearing points and surfaces:
 - a. Between the arm (98-2) and link (98-4)
 - b. Between the link (98-4) and the yoke (98-3)
 - c. Between the shank (98-11) and the roll pin (98-7)
 - d. Between the shank (98-11) and the arm (98-2)
 - e. Between the arm (98-2) and the base (98-1)
2. Use graphite lubricant on the “L” gauge (98-13). Oil used in this location will accumulate dirt and may bind the gauge.

MODEL 98 PLATFORM PARTS LIST

98-1	Base
98-2	Arm
98-3	Yoke
98-4	Link
98-5	Link Pins (2 Required)
98-6	Handle
98-7	Yoke/Shank Pin
98-8	Shank/Yoke Return Spring
98-9	Arm/Shank Cover Plate
98-10	Arm/Shank Cover Plate Screws (4 Required)
98-11	Shank **New Type After 2/27/1974** 0.862" SQ.
98-12	Shank **Old Type Before 2/27/1974** 0.740" SQ.
98-13	"L" Gauge **Standard**
98-14	"L" Gauge **Slotted**
98-15	"L" Gauge Locking Thumb Screw
98-16	Arm Pin
COMP.	Model 98 with Slotted "L" Gauge without Shank

ALWAYS SPECIFY SERIAL NUMBER WHEN ORDERING PARTS

Numberall Stamp & Tool Co., Inc.

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