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MODEL 23 TYPE HOLDER

Product Description

The Model 23 Type Holder secures and aligns characters for hand or press stamping. Pieces of steel type are arranged in the holder and held in place with a locking pin. The type is notched and cannot be placed in the holder backwards.

The Model 23 Type Holder is equipped with a replaceable hardened steel anvil. Hand shank models are made of heat-treated alloy steel and have a vinyl coated handle which minimizes operator fatigue.

Many different sizes are available as well as multiple-line holders. Press models can have virtually any type of shank.

Refer to our catalog for specifics.

Operating Instructions

1. **CAUTION: ALWAYS WEAR SAFETY GLASSES BEFORE STRIKING A HAND SHANK MODEL.**
2. The front of the holder is the side on which the Numberall logo is stamped.
3. Place the characters into the type holder with the notch in a position to line up with the type holding pinholes. Use blank spacers to fill up any voids in the type holder.
4. Slide the type holding pin into the holder. The tapered end should be pushed into the frame just enough for it to stay in place. **DO NOT OVER-TIGHTEN.**
5. **DO NOT DROP OR ABUSE THE MODEL 23.**
6. For press mounted models, make sure the frame bears the load. The shank should serve only to locate the type holder and keep it from falling out. No load should be on the shank.
7. Position the stamp:

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- a. For hand shank models, with the Numberall logo facing toward the operator.
 - b. For press shank models, with the Numberall logo facing toward the operator or front of the press.
8. To obtain the proper depth of impression:
 - a. For hand shank models, strike the type holder with a hammer, then adjust the size of the hammer and the force of the blow.
 - b. For press shank models, adjust the press and cycle.
9. Keep the button head machine screws on the sides of the type holder tight.
10. Keep the type and type holder slot clean.

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