



# NUMBERALL

STAMP & TOOL CO., INC.

## USER MANUAL & PARTS LIST

**MODEL**

**60**

**S/N:**

---

P.O. BOX 187, 1 HIGH ST.  
SANGERVILLE, ME 04479

[www.numberall.com](http://www.numberall.com)  
[office@numberall.com](mailto:office@numberall.com)

TEL: 207-876-3541  
FAX: 207-876-3566

# MODEL 60 NON-AUTOMATIC MULTI-WHEEL HEAD

## Operating Instructions

1. Place the Model 60 with the Numberall logo facing up and the frame legs facing toward the operator. The unit wheel will be on the right hand side, the tens wheel will be to its left, etc. The wheel shaft set screw will be facing down.
2. Slide the locking pin in from the right, through the right-hand frame leg, but not into the unit wheel.
3. Select the proper character on the unit wheel and rotate that character to the bottom of the shank.
4. Slide the locking pin through the unit wheel, but not the tens wheel.
5. Select the proper character on the tens wheel and rotate that character to the bottom of the shank.
6. Slide the locking pin through the tens wheel, but not the hundreds wheel.
7. Continue this process until all numbers have been selected and all wheels locked.
8. Position the Model 60 in the proper location on the work, with the Numberall logo facing the operator. The wheel shaft set screw will be toward the rear. This will produce right side up stamping.
9. Strike the shank with a hammer. **CAUTION: ALWAYS WEAR SAFETY GLASSES WHEN STRIKING THE MODEL 60 WITH A HAMMER BLOW.** The size of the hammer and the strength of the blow will determine the depth of the impression.
10. The locking pin is tapered so it will fit snugly into the frame. **DO NOT FORCE** the pin into the frame, or eventually the taper will be ruined.
11. **LIGHTLY** lubricate the Model 60 and keep it clean; accumulated dirt could bind the machine.

## Disassembly Instructions

1. Select a clean bench that is free of dirt and grit to disassemble the Model 60.
2. Remove the locking pin.

3. Remove the set screw that holds the wheel shaft.
4. Slide the wheel shaft out of the shank, taking care not to drop the wheels. Maintain the original order of the wheels.

### **Assembly Instructions**

1. Place the Model 60 with the Numberall logo facing up and the frame legs facing toward the operator. The wheel shaft set screw will be facing down.
2. Make sure all surfaces are clean and free from grit.
3. Start the wheel shaft through the right-hand frame leg and halfway through the frame opening. Make sure the proper end of the wheel shaft is started. The flat on the wheel shaft must align with the set screw on the rear of the frame leg.
4. Slide the wheels onto the wheel shaft, advancing the shaft to the left as necessary. The characters should appear up side down and backwards.
5. Slide the wheel shaft further left until both ends are flush with the frame sides. Align the flat with the set screw in the frame leg. Tighten the set screw.
6. Slide the locking pin through the frame and wheels. Set the character sequence as per the operating instructions.

### **MODEL 60 PARTS LIST**

60-1	Frame (Any Standard Size)
60-2	Wheel Shaft
60-3	Wheel Holding Pin
60-4	Wheel Shaft Set Screw

**Numberall Stamp & Tool Co., Inc.**

For extra copies of this manual please call or  
visit our website.