



NUMBERALL

STAMP & TOOL CO., INC.

USER MANUAL & PARTS LIST

MODEL

80

5/32" – 1/4" Characters

S/N:

MODEL 80 1 WHEEL QUICK-CHANGE HEAD for 5/32” – 1/4” Characters

Operating Instructions for Hand Shank Models

1. CAUTION: ALWAYS WEAR SAFETY GLASSES WHEN STRIKING SHANK WITH A HAMMER BLOW.
2. DO NOT DROP OR ABUSE THE MODEL 80. Carelessness could damage the retaining pawls or retaining pawl spring. Always lay the unit on its front side, with the retaining pawl spring facing up.
3. The wheels are rotated by means of rotating the knurled knob (80-175-9). The wheels can be rotated in either direction. This will control only the “ones” or “units” wheel. The other wheels are rotated by means of spanner wrench. The raised base of each character pad provides a step for the spanner wrench to grab.
4. When rotating the wheels to a new character, make sure the retaining pawl is in the detent position.
5. The front of the Model 80 is the side on which the Numberall logo is stamped. This side should be toward the operator when stamping.
6. After aligning the Model 80 with your work, strike the shank with a hammer blow. The size of the hammer and the force of the blow control the depth of impression.
7. LIGHTLY LUBRICATE THE MODEL 80. Keep the wheels and parts free from dirt and grit. The clearances are very tight and accumulated dirt, grit or oil may bind the machine.
8. On Model 80 machines, with the wheels indexed for direct sight-reading, the stamped character sequence can be read by reading the sequence that is depicted by the arrows that are stamped on the frame. The arrows point towards characters that will do the stamping. This is the sequence that is to be stamped. The arrows are located so that a person sitting down can read the indexing correctly.

Operating Instructions for Press Models

1. When inserting the Model 80P in the press, make sure the frame bears the load. The shank should serve only to locate the Model 80P and keep it from falling out. No load should bear on the shank.

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